

YIDE[®]
中亿德

智能高速
金属圆锯机

Intelligent High-speed Metal
Circular Sawing Machine

智能
高效
节能

人为本，德为先。重科技，创一流。
让中亿德更好的为您服务！

People first, morality first. Attach importance to science and technology to create first-class.

Let ZhongYiDe serve you better!



德国技术，中国制造。



关于 我们 ABOUT US

浙江中亿德智能设备有限公司，注册资金 1600 万元。公司坐落于杭州市余杭区仁和街道钱江经济开发区，位于杭州城北，运河之畔，离长深高速仁和收费站 2 公里左右，交通便利，钱江经济开发区制造业配套齐全，是机械加工，自动化控制，智能制造集聚区。中亿德智能设备有限公司是一家集研发、设计、生产、销售、服务为一体的智能高速金属圆锯机专业生产厂家。产品走精品之路，圆锯机品质的目标向欧美看齐。我们任重道远，为工业强国积极努力！

Zhejiang ZhongYiDe Intelligent Equipment Co., Ltd., with a registered capital of 16 million yuan. The company is located in the Qianjiang Economic Development Zone, Renhe Street, Yuhang District, Hangzhou City. It is located in the north of Hangzhou City, on the bank of the canal, about 2 kilometers away from the Renhe Toll Station of the Changjiang-Shenzhen Expressway. The transportation is convenient. The Qianjiang Economic Development Zone has a complete set of manufacturing facilities, and is a gathering area for mechanical processing, automatic control, and intelligent manufacturing. ZhongYiDe Intelligent Equipment Co., Ltd. is a professional manufacturer of intelligent high-speed metal circular sawing machines integrating R & D, design, production, sales and service. The products follow the road of high-quality products, and the quality goal of circular saw machine is in line with that of Europe and the United States. We have a long way to go and work hard for an industrial power!


团队 经验 TEAM EXPERIENCE

我们的团队有着十多年制造圆锯机的经验，经过不断研发创新，生产出高速、耐用、节能的第三代斜推系列智能高速圆锯机，是全面替代传统锯床的新型加工设备，与传统锯床相比，做到智能控制，高精度、高效率、低排放，更为符合国家的 2025 工业 4.0 目标。产品是汽车、锻造、轴承制造等轴类生产流程中首选的高效率下料设备。各种金属圆棒料、管材、型材及各种材质的碳钢、铜铝、不锈钢，合金类如钛合金，高温合金等，均可以高精度快速切割。我公司也为圆锯机配套设计生产各种连线设备。

中正厚德，诚信第一，品质第一，是中亿德人追求的卓越目标。

Our team has more than ten years of experience in manufacturing circular sawing machines. Through continuous research, development and innovation, we have produced the third generation of high-speed, durable and energy-saving oblique push series intelligent high-speed circular sawing machines. They are new processing equipment that comprehensively replace the traditional sawing machines. Compared with the traditional sawing machines, they achieve intelligent control, high precision, high adjustment rate and low emission, which is more in line with the national 2025 industrial 4.0 goal. The product is the first choice of high-efficiency blanking equipment in the production process of automobile, forging, bearing manufacturing, etc. All kinds of metal round bars, pipes, profiles and carbon steel, copper aluminum, stainless steel of various materials, as well as alloys such as titanium alloy and high-temperature alloy, can be cut with high precision and speed. Our company also designs and produces various connecting equipment for circular sawing machines.

Zhongzheng Houde, honesty first, quality first, is the outstanding goal pursued by ZhongYiDe people.

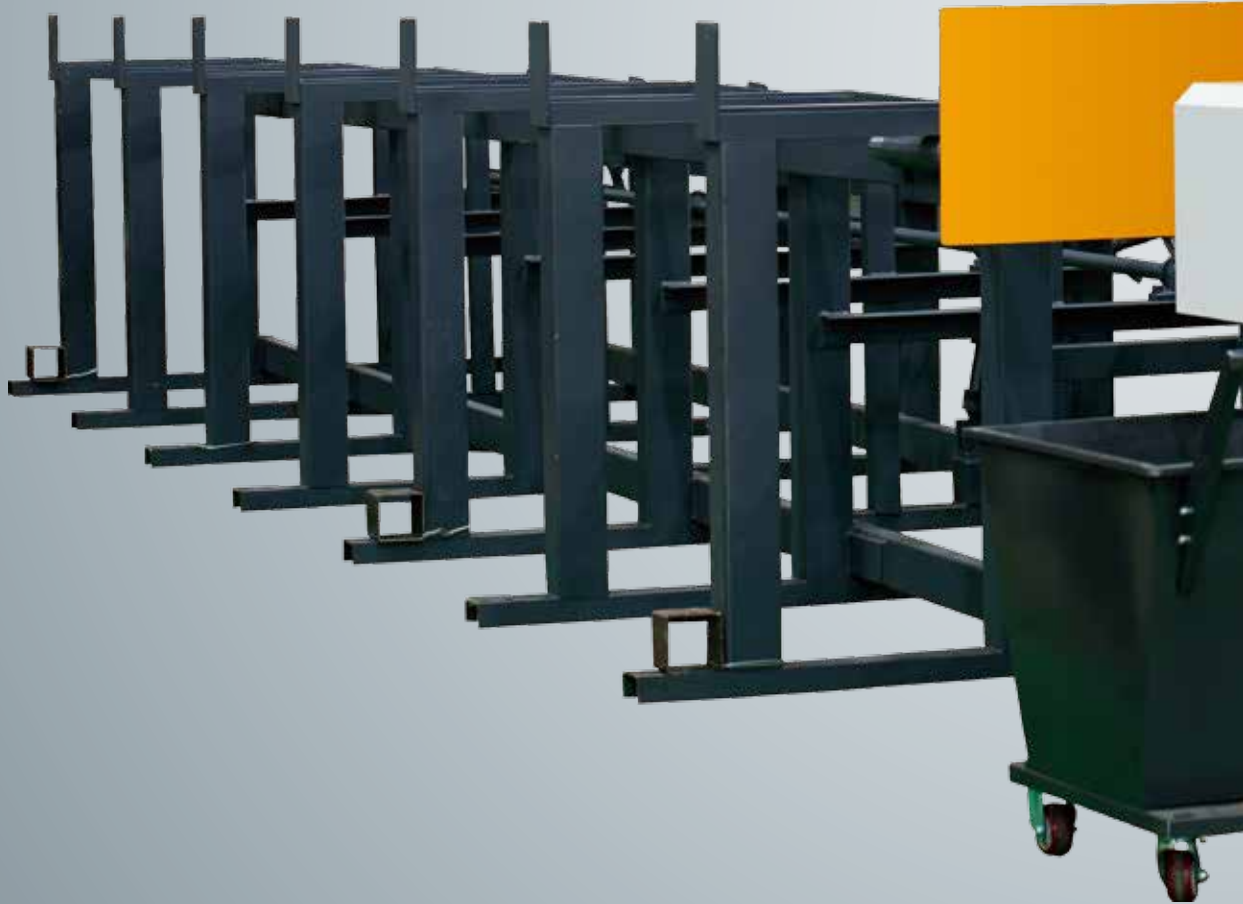


匠心独具
工艺精湛



平推系列·智能高速金属圆锯机

Intelligent High-speed Metal
Circular Sawing Machine





平推系列 智能高速金属圆锯机

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技术参数

Technical Parameters

机型 Type	G-80	G-100	G-120	G-150	
材料规格 Material Specifications	圆料 Round Stock	Φ20-Φ80	Φ30-Φ100	Φ25-Φ120	Φ50-Φ150
	方料 Square Stock	10*55	20*70	20*90	50*110
锯片规格 mm Saw Blade Specifications	Φ300×Φ32×t2.0	Φ360×Φ40×t2.6	Φ400×Φ40×t2.6	Φ460×Φ50×t2.7	
安装孔尺寸 Mounting Hole Size	Φ63/2/Φ11	Φ90/2/Φ11	Φ90/2/Φ11	Φ90/2/Φ14	
电机 Motor Power	主电机 Spindle Motor Power	7.5KW6P	11KW4P/6P	15KW4P/6P	15KW6P
	进给电机 Feeding Motor Power	2KW 伺服	2KW 伺服	2KW 伺服	2KW 伺服
	送料电机 Feeding Motor Power	1KW 伺服	1.5KW 伺服	1.5KW 伺服	2KW 伺服
锯切方式 Cutting Way	横向水平锯切	横向水平锯切	横向水平锯切	横向水平锯切	
切削线速度 m/min Cutting Linear Velocity	100-125	100-125	100-125	100-125	
进给速度 Feeding Speed	0.04-0.10	0.04-0.10	0.04-0.10	0.04-0.10	
单次送料长度 Single Feeding Length	0-750	0-750	0-750	0-750	
料头长度 Head Length	10-100	10-100	10-100	10-100	
冷却方式 Cooling Mode	油雾喷雾冷却	油雾喷雾冷却	油雾喷雾冷却	油雾喷雾冷却	
排屑方式 Chip Removal Mode	螺旋式	刮板式	刮板式	刮板式	
主机重量 Kg Host Weight	2500	3000	3200	4000	
工作电压 Operating Voltage	380V (3相)	380V (3相)	380V (3相)	380V (3相)	
主机外形尺寸 mm Boundary Dimension	2300*2000*1750	2350*2100*1900	2350*2100*1900	2400*2200*2000	

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技术参数

Technical Parameters

机型 Type	G-90X	G-100X	G-130X	G-150X	
材料规格 Material Specifications	圆料 Round Stock	Φ20-Φ90	Φ30-Φ100	Φ40-Φ130	Φ50-Φ150
	方料 Square Stock	60*60	70*70	85*85	105*105
锯片规格 mm Saw Blade Specifications	Φ300 × Φ32 × t2.0	Φ330 × Φ32 × t2.3 Φ360 × Φ40 × t2.6	Φ400 × Φ40 × t2.6	Φ460 × Φ50 × t2.7	
安装孔尺寸 Mounting Hole Size	Φ63/2/Φ11	Φ63/2/Φ11	Φ90/2/Φ11	Φ90/2/Φ14	
电机 Motor Power	主电机 Spindle Motor Power	7.5KW6P	11KW4P/6P	15KW4P/6P	15KW6P 18.5KW6P
	进给电机 Feeding Motor Power	2KW 伺服	2KW 伺服	2KW 伺服	2KW 伺服
	送料电机 Feeding Motor Power	1KW 伺服	1KW 伺服	1.5KW 伺服	2KW 伺服
锯切方式 Cutting Way	斜推锯切	斜推锯切	斜推锯切	斜推锯切	
切削线速度 m/min Cutting Linear Velocity	100-125	100-125	100-125	100-125	
进给速度 Feeding Speed	0.04-0.10	0.04-0.10	0.04-0.10	0.04-0.10	
单次送料长度 Single Feeding Length	0-750	0-750	0-750	0-750	
料头长度 Head Length	10-100	10-100	10-100	10-100	
冷却方式 Cooling Mode	油雾喷雾冷却	油雾喷雾冷却	油雾喷雾冷却	油雾喷雾冷却	
排屑方式 Chip Removal Mode	刮板式排屑	刮板式排屑	刮板式排屑	刮板式排屑	
主机重量 Kg Host Weight	3100	3300	3800	5500	
工作电压 Operating Voltage	380V (3相)	380V (3相)	380V (3相)	380V (3相)	
主机外形尺寸 mm Boundary Dimension	2300*2300*1900	2300*2300*1900	2350*2300*1900	2500*3200*2150	

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技术参数

Technical Parameters

机型 Type	G-200X	G-260X	G-300X	
材料规格 Material Specifications	圆料 Round Stock	Φ50-Φ200	Φ100-Φ260	Φ130-Φ300
	方料 Square Stock	50*160	60*190	80*220
锯片规格 mm Saw Blade Specifications	Φ630 × Φ80 × t3.4	Φ860 × Φ80 × t4.2	Φ960 × Φ80 × t4.2	
安装孔尺寸 Mounting Hole Size	Φ120/2/Φ22	Φ200/2/Φ26	Φ220/2/Φ26	
电机 Motor Power	主电机 Spindle Motor Power	22KW6P	37KW6P	45KW6P
	进给电机 Feeding Motor Power	5KW 伺服	5KW 伺服	5KW 伺服
	送料电机 Feeding Motor Power	3.5KW 伺服	3.5KW 伺服	3.5KW 伺服
锯切方式 Cutting Way	斜推锯切	斜推锯切	斜推锯切	
切削线速度 m/min Cutting Linear Velocity	100-125	100-125	100-125	
进给速度 Feeding Speed	0.04-0.08	0.04-0.08	0.04-0.08	
单次送料长度 Single Feeding Length	0-800	0-800	0-800	
料头长度 Head Length	10-100	10-100	10-100	
冷却方式 Cooling Mode	油雾喷雾冷却	油雾喷雾冷却	油雾喷雾冷却	
排屑方式 Chip Removal Mode	刮板式	刮板式	刮板式	
主机重量 Kg Host Weight	6500	8500	10000	
工作电压 Operating Voltage	380V (3相)	380V (3相)	380V (3相)	
主机外形尺寸 mm Boundary Dimension	2300*3300*1900	2500*3400*1900	2600*3500*1900	

细微之处彰显
非凡品质





YIDE®

中正厚德 品质为先



触控式人机介面：机电整合的人性化触控显示屏，方便操作者进行各项工作设定及使用机器。通过伺服控制，确保切削成品之准确性与可靠度。



金属圆锯片

Metal Circular Saw Blade

- 中低碳钢通用
- 涂层轴承钢专用
- 不锈钢专用
- 铜铝专用





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